

Ground Metric Jobber Drills



HSS M2 Fully Ground Jobber Drills														
Diameter mm	1.0	1.5	2.0	2.4	2.5	3.0	3.1	3.2	3.3	3.5	3.6	3.8	4.0	4.1
Flute Length	12	18	24	30	30	33	36	36	36	39	39	43	43	43
Overall Length	34	40	49	57	57	61	65	65	65	70	70	75	75	75

Diameter mm	4.2	4.5	4.8	4.9	5.0	5.1	5.2	5.3	5.5	5.7	6.0	6.4	6.5	6.8
Flute Length	43	47	52	52	52	52	52	52	57	57	57	63	63	69
Overall Length	75	80	86	86	86	86	86	86	93	93	93	101	101	109

Diameter mm	7.0	7.5	8.0	8.5	9.0	9.5	10.0	10.2	10.5	11.0	11.0	12.0	12.5	13.0
Flute Length	69	69	75	75	81	81	87	87	87	94	94	101	101	101
Overall Length	109	109	117	117	125	125	133	133	133	142	142	151	151	151

135 Degree Split Point On 3mm Dia And Above

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY